

# BiOGAS Products

Biogas Industry Experts  Stainless Steel Fabrications

**Client:** Severn Trent Water (Bentley)  
**Location:** Worksop WwTW  
**Value:** £76,373

## Project scope:

To supply a Gas Holder c/w lightning protection system on a new anaerobic digester plant.

## Design Requirement:

PVC double membrane Gas holder with a capacity of 500m<sup>3</sup> operating at a 22mbar pressure.

## Services provided:

Design, manufacture, install, commission.

## Products supplied:

1no 500m<sup>3</sup> Gas Holder, level sensor, viewing windows, duty/standby air blowers, gas detection and a 4 post lightning protection system.

## Other installations:

Rushmoor WwTW (500m<sup>3</sup>) &  
Wanlip WwTW (1500m<sup>3</sup>)

